Introductory remarks

Congratulations on the purchase of your Kabola HR or HRE Boiler. Kabola has been a manufacturer of oil-fired heating systems since 1947. This user manual is intended to familiarize the user with use of the HR /HRE. The user must read this manual before bringing the boiler into use and follow the instructions.

This user manual must therefore be kept safely.

Section 2 covers the safety instructions that you must follow before installing the boiler. Other sections cover safety instructions that you can recognize as shown below.

Tip: A tip gives the user suggestions and advice to be able to carry out certain tasks more easily.

Note: The user is given additional information here. Any potential problems are also covered.

Warning: Chance of (life-threatening) injuries

You can contact Kabola Heating Systems should you have any remarks, wishes or in the case of any shortcomings. Any suggestion for the improvement of the manual are also always welcome. We wish you every pleasure with your purchase.

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1 Introduction

1.1 General

This user manual is intended for both the installer and the end user of the Kabola HR or HRE heating boiler. There is a wide range of HR/ HRE heating boilers with a broad range of applications. With this purchase you obtain a product of the highest quality due to the practical application of the latest European standards and directives and modern technologies. Kabola Heating Systems BV has been developing and producing heating systems in the Netherlands since 1947.

Use the manual for both installation and while maintaining and replenishing your heating system. Save the manual carefully for future use. You can obtain a digital copy at any time by mailing info@kabola.nl or by downloading from the website www.kabola.nl.

1.2 Area of application

The HR and HRE central heating boilers are intended to supply heat to heat up water (or coolant) in a central heating system and/or in combination with the Kabola hot air system.

The HR CALORIFIER boiler with calorifier control is intended to heat both the heating system and hot water using a boiler vessel.

The HR COMBI boiler is intended to heat the heating system and hot tap water without a boiler vessel.

The boilers are not intended to directly heat the space in which they are installed. Heating only takes place using radiators, a hot air system, underfloor heating and/or any custom-made airco systems in which the Kabola boiler is integrated. When using the boilers, account must be taken of the dimensions of the spaces to be heated. So always carry out a capacity calculation beforehand or take in advice.

1.3 Description of the boilers

The Kabola boiler heats the boiler water by means of an oil burner assembled on the boiler. The boilers are supplied as standard as a 230 V design (also see the technical specifications in annex A).

Domestic fuel oil 1, domestic fuel oil 2, diesel or gas oil must be used as fuel. Should you want to use biofuels or mixtures ask for additional advice. These fuels are being developed at speed and have advantages and disadvantages with which account must be taken.

1.4 Technical specifications

You can find the most important specifications on the type plate attached to the right-hand side of the boiler. The address of the manufacturer is also mentioned here. You can find the full technical specifications in the back of this manual.

1.5 Guarantee provisions

We refer you to the guarantee certificate for the guarantee provisions. It is very important that the boiler is brought into use after installation, and that the commissioning protocol (for bringing into use) is returned to Kabola Heating Systems BV in Vianen. You are then covered by the guarantee.
2 Safety

This section includes a summary of points from the manual concerning safety for the procedures you will follow.

2.1 General safety

Warning: Kabola Heating Systems designs and builds its products according to the current best available techniques. However, it is possible that dangers may occur that can result in injuries or damage to the boilers if the safety instructions are not followed.

The user must:

➢ Have read and understood the ‘Safety’ section;
➢ Not carry out any activities that may endanger health;
➢ Not carry out any activities that may cause damage to the boiler;
➢ Ensure that the boiler is only used when it is in a technically good condition and has been installed in the correct way;
➢ Ensure that the safety measures are complied with during use of the boiler.

Note: No changes may be made to the boilers without the explicit written permission of Kabola Heating Systems!

2.2 Safety instructions

The safety instructions specified below must be followed when using the Kabola boiler.

MEASURES FOR SAFE INSTALLATION

➢ Do not place any flammable and/or gaseous substances that may cause danger of explosion or fire in the space where the boiler is or is to be installed.
➢ Install the boiler in a moisture-free space on a strong, horizontal surface.
➢ Fasten the boiler with the assembly bolts (M5) supplied for that purpose.
➢ Ensure sufficient ventilation in the space where the boiler is installed (see § 4.1.1).
➢ Provide an earthed wall socket (230 V AC) for the connection of the boiler.
➢ Before you start connecting make sure there is no voltage on the system.
➢ For the electrical connections and thermostat connections only use multi-core cables with flexible core (minimum 0.75 mm2).

MEASURES FOR SAFE USE

➢ Never change the burner settings on your own initiative.
➢ When cleaning the boiler do not use any aggressive cleaning products that may corrode the boiler.
➢ Have the boiler settings checked each year by a specialist installer.
➢ Before you start working on the boiler make sure there is no voltage on the system.
➢ Collect any oil that may be released.
➢ It is recommended to only have maintenance and repair activities carried out by specialist and Kabola-certified persons.
3 Transport and storage

3.1 Transport

Take the following measures before the boiler is transported:

- Drain off the boiler water.
- Disconnect the fuel system.
- Disassemble the burner if required (see § 4.1.6, burner assembly).

During the transport of the boiler the following points must be observed:

- Make sure that the casing cannot be damaged. Use a blanket for example.
- Transport the boiler upright with the base below.

3.2 Storage

When the boiler is to be stored for longer time one must proceed as follows:

- Make sure that the boiler and accessories are stored in a dry and frost-free place.
- Disassemble the burner if required (see § 4.1.6, burner assembly).
- Make sure that the boiler is placed upright.
- Make sure that the boiler is stable.
4 Installation and bringing into use

In this section you can find instruction and tips for the correct placing and connection of the boiler and the associated equipment.

Warning: Do not place any flammable and/or gaseous substances that may cause danger of explosion or fire in the space where the boiler is or is to be installed.

4.1 Installation

4.1.1 Placing the boiler

- Place the boiler in a moisture-free space.
- Place the boiler on a strong, horizontal surface and fasten it firmly with the angle brackets and M5 bolts supplied.
- Ensure sufficient ventilation in the space where the boiler is to be installed.
- As a general rule for determining the diameter of the ventilation opening you can use 2.5 times the diameter of the flue gas outlet (at least 150 mm).
- Secure the base of the boiler against slipping using an angle bracket with bolts or tack-welding.
- Make sure there is a distance between the outlet and the wall of at least 10-20 mm because of the heat transfer from the flue gas outlet.
- Ensure sufficient space around the boiler for service and maintenance work.
- Provide an earthed wall socket (230 V AC) for the connection of the boiler.

4.1.2 Connection to the central heating system

PIPING

When assembling the piping the following points must be respected:

- Assemble the piping in such a way that the boiler and control panel remain accessible;
- Ensure sufficient ventilation in places where air can accumulate.

Note: Ensure ventilation if the piping does not slope upwards.

EXPANSION TANK

An expansion tank must always be assembled with a closed central heating system (pressure system).

- Always assemble the expansion tank in the return pipe (see fig 2) as near as possible to the boiler.
- The size of the expansion tank is approximately 10% of the total water capacity of the whole system. For example; with a volume of 120 litres, assemble a 12-litre expansion tank.
HR central heating (fig 1)

Connection of piping to the boiler takes place as follows:

1. Assemble the central heating supply pipe at point 1;
2. Assemble the central heating return pipe at point 2;
3. Assemble the separately supplied filler tap and drain combination at point 4 (see fig 1).

HR calorifier boiler (fig 2)

Connection of piping to the boiler takes place as follows:

1. Assemble the central heating supply pipe at point 1;
2. Assemble the central heating return and boiler vessel return at point 2;
3. Assemble the boiler vessel supply at point 3;
4. Assemble the separately supplied filler tap and drain combination at point 4 (see fig 2);
5. The letters B and A are marked on the 3way valve

Note:

A boiler vessel thermostat must always be fitted (available from Kabola Heating Systems)

HR combi boiler (fig 3)

The connection of piping to the HR combi takes place as follows:

1. Assemble the central heating supply pipe at point 1;
2. Assemble the central heating return pipe at point 2;
3. Assemble the separately supplied filler tap and drain combination at point 4 (see fig 2);
4. Assemble the hot sanitary water pipe at point 5 (output);
5. Assemble the cold sanitary water pipe at point 6 (input).
4.1.3 Flue gas extraction

GENERAL

Flue gas extraction is an essential part of your heating installation. Well-assembled flue gas extraction considerably extends the working life of your heating boiler and has a positive effect on heating efficiency.

Warning: Because in most cases the flue gas temperature is higher than 180 °C, it is desirable to insulate the outlet with heat-resistant material in places where contact with body parts is possible. These are available from Kabola Heating Systems B.V.

- Ensure the correct length/diameter proportions. We advise assembling a flue gas outlet with a diameter of 60 mm with a maximum length of 5 meters.
- On sailing and seagoing vessels we advise using a vertical flue gas discharge system (see fig 5).

AUTOMOTIVE APPLICATION

With the installation of the heating system for an application not for use on water, one can decide to keep the flue gas outlet as short as possible.

HORIZONTAL OUTLET WITH SKIN FITTING

It is possible to bring the flue gas outlet horizontally from the boiler through the wall. The following points must then be respected:

- The maximum permitted length without bends is 3 meters.
- Make sure that the outlet is amply above the water level. If this is not possible use a curved construction (a swan neck as pictured on the right in figure 4).
- Use a skin fitting (single- or double-walled) to bring the flue gas outlet through the wall.
- Use as few as possible bends, no more than 3 bends of 90 °.

Tip: If with the existing assembled flue gas outlet you have a larger diameter than the diameter of the flue gas outlet from the boiler, we recommend assembling a flexible flue gas outlet (50 mm diameter) in the existing flue gas outlet. The necessary adaptors and auxiliary parts are available from Kabola Heating Systems B.V.

Warning: When using a flue gas outlet longer than prescribed it is possible that condensation water may originate in the outlet. It is very important that the condensation water does not form a water trap with the flue duct becoming blocked (as pictured on the left in figure 4).

Using a swan neck (as pictured right in figure 4) prevents water from entering the flue duct from outside.
**VERTICAL FLUE GAS OUTLET**

This way if installation is preferable for seagoing boats and sailing boats, because these boats encounter large angles of heel through waves and under sail. For this kind of flue gas outlet, the following points are important:

- Install a proper storm cowl on top of the chimney (this must stop rain from entering) (figure 4).
- Install deck fittings for installing the flue through a deck.
- Install a water trap, to drain possible water caused by condensation
- Keep the chimney as vertical as possible.
- Don’t use more than 4 elbows 90°.
- The maximum allowed length is 10 meters. At more than 10 meters in length, always contact Kabola for advice.
- Every elbow of 90° is equivalent to 1 meter straight pipe.
- Use outside double walled chimney pipe
- With a vertical outlet always use a drain!

Always install a drain with tap directly on the boiler
(See Figure 5.a)

**Hint:** To reduce the noise from flames, it is wise to install a silencer in the exhaust.

**Tip:** Als maatwerk kan Kabola een dekdoorvoer onder een hoek produceren zodat de schoorsteen recht staat.

Your Kabola supplier can provide you with all components which may be required for installation such as:

- Cowls;
- Flexible piping;
- Single and double walled chimney pipes;
- Hull and deck fittings;
- Silencers;
- Water traps;
- Insulation.
4.1.4 Electrical connection

**Warning:**

Disconnect the power supply from the boiler before you start the installation. The quality of 230 VAC power supply to the boiler should be as good as the power supply from a land line.

**TIP:**

If you are using an inverter, we recommend a 900W sine wave inverter.

Do not place the room thermostat near a heat source!

**HR- CH**

**To connect the room thermostat (Figure 6)**

For connecting the room thermostat use a 2-core insulate wire 0.75 mm². The room thermostat you must connect as follows:

- Remove the cover of the thermostat
- Connect the two thermostat wires to point Lx and L1 (Fig. 7)

**Fig. 7**

**HR- CH**

**To connect the thermostat wires on the HR Boiler**

Remove the 7-pin connector at the rear left side of the front panel.

Remove the lid from the 7-pin connector.

Remove the 'bridge' of T1 and T2, connect here the thermostat wires (see sticker).

Replace the lid and push the plug back in.
HR- Calorifier and Combi boiler

Connection of the room thermostat and the function warm water on / off

For connecting the room thermostat (with the function of hot water on / off) using a 4-wire 0.75 mm² insulated cable. The room thermostat must be connected as follows:

**HR Calorifier and combi:**
- Remove the right plug is located behind the dashboard (see Figure 12);
- Remove the lid from the connector
- Connect the wires of the room thermostat to T1 and T2 as indicated on the sticker in the plug (see Figure 11);

**HR Calorifier and combi:**
- Connect the wires of the hot water on / off function on the points S3 and B4 as indicated on the sticker in the plug (frost guard) (see Figure 11);
- Only at the HR boiler with Calorifier are the two wires to be mounted from the boiler thermostat to the points L1 and N. (see Figure 11);
- Please remove the front of the room thermostat;
- Connect the wires to the thermostat on Q14 and Q11 (see Figure 10);
- Please remove the front of the room temperature controller;
- Connect the hot water on / off function on at the points Q21 and Q22 in the thermostat (see Figure 10);
- If the tap is visible in the display, hot water is turned on. If not, it is disabled.

![Fig. 9](image1)
![Fig. 10](image2)
![Right plug Fig. 12](image3)
![Fig. 11](image4)
4.1.5 Filling the central heating system for the HR Boiler

The loose fill and drain combination is mounted at point 4 (see figure 2, page 8). Connect your hose on to open the fill and drain combination black button draaien. Open tap the left and put the kettle on 2 bar pressure (see pressure gauge). Vent the entire heating system and put the heating system is between 1.5 and 2 bar pressure.

Add 230 volt voltage to the system by inserting the plug into the earthed electrical socket.

Bleeding the circulation pump

- Adjust the temperature of the room thermostat higher than the ambient temperature (for example, 5 degrees higher);
- Set the on / off switch (button lights);
- Put the heating pump in automatic venting position. Control knob to 12 hours (see Figure 9);
- Turn a quarter of a turn the red button after about 5 minutes, to position 3 (see Figure 10);
- Check the entire system for air and check the pressure (fill if necessary).

Tip:

If you do not live permanently on board we recommend to fill the heating system with coolant. The cooling liquid must be suitable for heating systems (pH value 8.5). For more information please contact your dealer or Kabola, Netherlands

- See manual from the circulation pump.

Attention: When locking pump couplings are supplied with the boiler, the adjusting grooves must point towards the pump.

Venting mode: Turn switch on 12 o’clock (light flashes) Operating mode: Turn switch at +/-position 3 (the light will burn continuous)

Figure 9

Figure 10
4.1.6 Connecting of the filter at the oil burner (oil pump)

For the connection of the oil filter the following operations have to be carried out (see figures above).

- Connect the two oil hoses from the burner to the oil filter. Please note that the arrow markings ensure that the arrow directions of the oil pump and the oil filter match, the flow and return (see figure 14 and 15);
- Connect the oil line directly from the fuel tank, to the filter (no branch from other users oil (see Figure 15, connector C);
- Venting of the oil filter to pass through swivel rotating D counter-clockwise (see Figure 15). It should clear oil out without foam.

**Warning:** By the following automatic air vent filters never change flow and return (A and B, see figure 14 and 15), this can damage the filter!

- Install the oil filter higher than the oil pump (only in automatic air vent filters);
4.2 Starting your system

After the room thermostat is connected, the following steps:

- Insert the plug into the grounded socket for 230 volt version.
- Switch the boiler on, at the on / off switch on the control panel. The lamp in the switch indicate that the system is on.
- Put the boiler temperature between 75°C and 80°C with the boiler thermostat.
- Set the room thermostat in demand by putting the temperature (for example) 5 degrees higher than the ambient temperature (see also the instructions of the room thermostat);
- Open the valve on the fuel tank;
- Turn the valve on the oil filter through the red knob counterclockwise completely open;
- Open airscrew D by turning left (see Figure 15). Keep repeating this until there are clear oil comes out of the hose:
- If the red (fault) light of the oil burner lit, reset it by pushing it;
- If oil is present the burner will start. If no oil is present the oil burner will give a malfunction. Reset the oil burner by pressing the red light. (Repeat up to 5 times);
- Check all oil connections for leaks when the burner is working;
- Bleed the entire heating system again;
- Check if the boiler turns off when the boiler has reached the set temperature;

If you have **automatic vent filters** (flocotop and toc80), follow the same steps as above

- Check for oil will enter the upper glass bowl;
  - the oil has to have a light color
  - No foaming may occur

Check the steps of section 4.1.7 if no oil will be placed in the glass bowl;
5. Operating the boiler

When the boiler has been started and adjusted according to 4.2, operation of the boiler is very simple.

The required temperature is set with the room thermostat, which controls the boiler. The calorifier thermostat controls the boiler. The operation of the room thermostat is explained in the manual of the room thermostat.

If problems arise with the operation of the boiler, you will find a list of possible problems and solutions in Appendix C.

Operating the room thermostat
Please refer to the manual thermostat

5.1 Explanation of the dashboard
Operating panel HR-CH (front)

Figure 17

<table>
<thead>
<tr>
<th>Numbers</th>
<th>Explanation</th>
<th>Photo</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Rest position (boiler is on stand-by)</td>
<td><img src="image" alt="0:19" /></td>
</tr>
<tr>
<td></td>
<td>Circulation pump stopped</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Room thermostat demands heat.</td>
<td><img src="image" alt="1:19" /></td>
</tr>
<tr>
<td></td>
<td>Circulation pump operating</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Circulation pump further running time.</td>
<td><img src="image" alt="3:19" /></td>
</tr>
<tr>
<td></td>
<td>Circulation pump operates for ± 3 minutes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>The figure (19) on the right of the display shows the current boiler water temperature</td>
<td></td>
</tr>
</tbody>
</table>
Operating panel HR-Calorifier (front)

Figure 18

<table>
<thead>
<tr>
<th>Numbers</th>
<th>Explanation</th>
<th>Photo</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Rest position (boiler is on stand-by) Circulation pump stopped</td>
<td><img src="image1.png" alt="Image" /></td>
</tr>
<tr>
<td>1</td>
<td>Room thermostat demands heat. Circulation pump operating</td>
<td><img src="image2.png" alt="Image" /></td>
</tr>
<tr>
<td>2</td>
<td>Hot water demand from the boiler (boiler thermostat) Circulation pump operating</td>
<td><img src="image3.png" alt="Image" /></td>
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<tr>
<td>3</td>
<td>Circulation pump further running time 0 seconds</td>
<td><img src="image4.png" alt="Image" /></td>
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</table>

* Flashing point = hot water off
* Point lit up = hot water stand-by

The figure (19) on the right of the display shows the current boiler water temperature

Explanation of the operating panel

Set the boiler temperature to 80 degrees Celsius (press boiler thermostat button in and turn).
HR- combi boiler

Operating panel HR-Combi boiler (front)

**Figure 19**

<table>
<thead>
<tr>
<th>Numbers</th>
<th>Explanation</th>
<th>Photo</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Rest position (boiler is on stand-by)</td>
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<tr>
<td></td>
<td>Circulation pump stopped</td>
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<tr>
<td>1</td>
<td>Room thermostat demands heat.</td>
<td><img src="image" alt="1" /></td>
</tr>
<tr>
<td></td>
<td>Circulation pump operating</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Hot water is drawn off. Circulation pump</td>
<td><img src="image" alt="2" /></td>
</tr>
<tr>
<td></td>
<td>operating</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Circulation pump further running time.</td>
<td><img src="image" alt="3" /></td>
</tr>
<tr>
<td></td>
<td>Circulation pump operates for ± 3 minutes</td>
<td></td>
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<tr>
<td>4</td>
<td>Tap comfort position</td>
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<td></td>
<td>Boiler kept at temperature</td>
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</table>

- Flashing point = hot water off
- Point lit up = hot water stand-by

The figure (19) on the right of the display shows the current boiler water temperature

Set the boiler temperature to 80 degrees Celsius (press boiler thermostat button in and turn).
6. **Cleaning and maintenance**

a. **Points for attention**

Replacement parts must be ordered from Kabola Heating Systems. Only original replacement parts may be used for the guarantee to be applicable. Mention the type and serial number when ordering. Kabola Heating Systems can then supply the correct parts. Annex E includes a summary of the parts.

b. **Cleaning and maintenance**

**Warning:** Carry out maintenance and repair activities when the boiler is switched off because the boiler could unexpectedly start up. Remove the plug from the wall socket.

**Warning:** Maintenance and repair activities must be carried out by an accredited installer or a service technician from Kabola Heating Systems.

**Annually**

1. Clean the boiler;
   1.1. Remove the oil burner;
   1.2. Remove the boiler door;
   1.3. Remove the boiler gasket.
   1.4. Clean the inside of the boiler using a pipe cleaner;

   **Note:** Do not use any aggressive cleaning products when cleaning.

   1.5. Suck the heating boiler empty with a vacuum cleaner;
   1.6. Replace the boiler gasket;
   1.7. Replace the boiler door;
2. Clean the flue if necessary.
3. Replace the oil filter cartridge;
4. Clean the burner (see burner manual).
5. Replace the nozzle;
6. Replace the electrode block if required;
7. Replace the photocell if older than 5 years;

**Note:** The old oil filter cartridge must be processed as chemical waste.

It is advised to have the burner settings inspected and adjusted each year by a service technician certified by Kabola Heating Systems.

7. **Disposal**

When disposing of the boiler the following points are important for reasons of safety:

- Dispose of the oil filter and the oil hoses as chemical waste;
- Separate the metal parts and plastic parts and dispose of them separately;
- Dispose of any oil in an environmentally friendly way;
- Transport the discarded boiler according to the instructions in section 3;
- Dispose of this manual with waste paper.
# Appendix A Technical specifications

## HR SERIES

### Kabola HR-series 500, 400 on 500

#### CH

<table>
<thead>
<tr>
<th>Specification</th>
<th>HR 500</th>
<th>HR 300</th>
<th>HR 200</th>
<th>HR 100</th>
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<td>Drainage connection (mm)</td>
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<td>Dashboard</td>
<td>digital</td>
<td>digital</td>
<td>digital</td>
<td>digital</td>
<td>digital</td>
<td>digital</td>
</tr>
<tr>
<td>Energy efficiency (kWh)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pump timer</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Siemens room thermostat</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>H2S water or OFF</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil filter Picotop</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil filter T 80</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil filter</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>External air intake</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fill and drain combination</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Voltage (V)</td>
<td>230</td>
<td>230</td>
<td>230</td>
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<tr>
<td>Tap water (gpm, l/m, liters)</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight (kg)</td>
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<td>60</td>
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<td>60</td>
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<tr>
<td>Efficiency (%)</td>
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<td>90</td>
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<tr>
<td>Water content boiler litres</td>
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<td>diesel</td>
<td>diesel</td>
<td>diesel</td>
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<td>diesel</td>
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</tr>
<tr>
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<td>1,1</td>
<td>1,1</td>
<td>1,1</td>
<td>1,1</td>
<td>1,1</td>
</tr>
<tr>
<td>Fuel temperature ºC</td>
<td>120/200</td>
<td>120/200</td>
<td>120/200</td>
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<td>120/200</td>
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<tr>
<td>Sprayjet/Nozzle mm²</td>
<td>0,5/60</td>
<td>0,5/60</td>
<td>0,5/60</td>
<td>0,5/60</td>
<td>0,5/60</td>
<td>0,5/60</td>
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<tr>
<td>Start capacity 380V/380W</td>
<td>295</td>
<td>295</td>
<td>295</td>
<td>295</td>
<td>295</td>
<td>295</td>
</tr>
<tr>
<td>Operational capacity 230V 1Ph</td>
<td>300</td>
<td>300</td>
<td>300</td>
<td>300</td>
<td>300</td>
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### Kabola HR-series 400 on 500

#### combi

<table>
<thead>
<tr>
<th>Specification</th>
<th>HR 400</th>
<th>HR 500</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capacity (in kW)</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td>1st installation size mm²*</td>
<td>445</td>
<td>445</td>
</tr>
<tr>
<td>2nd installation size mm²*</td>
<td>550</td>
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<tr>
<td>Height installation size mm²*</td>
<td>355</td>
<td>355</td>
</tr>
<tr>
<td>CH connection (mm)</td>
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<td>22</td>
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<tr>
<td>Drinking water connection mm</td>
<td>15</td>
<td>15</td>
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<tr>
<td>Drainage connection (mm)</td>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>Drainage connection (mm)</td>
<td>3/8</td>
<td>3/8</td>
</tr>
<tr>
<td>Blue gas (barrel mm)</td>
<td>50</td>
<td>50</td>
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<tr>
<td>Dashboard</td>
<td>digital</td>
<td>digital</td>
</tr>
<tr>
<td>Energy efficiency (kWh)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pump timer</td>
<td></td>
<td></td>
</tr>
<tr>
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<td></td>
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<td></td>
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<td>230</td>
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</tr>
<tr>
<td>Tap water (gpm, l/m, liters)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight (kg)</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>Efficiency (%)</td>
<td>90</td>
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</tr>
<tr>
<td>Water content boiler litres</td>
<td>16</td>
<td>16</td>
</tr>
<tr>
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<td>diesel</td>
<td>diesel</td>
</tr>
<tr>
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<td>1,1</td>
<td>1,1</td>
</tr>
<tr>
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<td>120/200</td>
</tr>
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<td>Sprayjet/Nozzle mm²</td>
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<td>0,5/60</td>
</tr>
<tr>
<td>Start capacity 380V/380W</td>
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<td>295</td>
</tr>
<tr>
<td>Operational capacity 230V 1Ph</td>
<td>300</td>
<td>300</td>
</tr>
</tbody>
</table>

---

**Kabola HR-series:**

**ALWAYS THE RIGHT TEMPERATURE**

Due to their versatile deployability and silent, fully automatic operation, these boilers are suitable for sailing and motor yachts.

The HR-series is predominantly used for long or permanent stays on board. A central heating installation with radiators, floor heating or hot air and air-conditioning systems can be heated by the HR-series.

Suitable for heating motor yachts, sailing ships, campers, house trucks, chalets and even holiday homes.

In order to compose an optimum heating system with accompanying central heating boiler, it is important to calculate the exact capacity. The capacity is determined by the volume of the rooms on board, the ship’s insulation values and the user’s requirements.

The sailing season and the area where the ship will sail are also very important. Make sure you are properly advised by a kabola specialist!

---

**For more information:**
Tel: +31(0)347 326 030
info@kabola.nl
www.kabola.nl
Appendix B Electrical diagram

Electrical diagram 230V KB/HR/Compact-7 series

Connector A
- L
- N
- T1
- T2

Connector B
- ntc
- Room Therm
- MAX thermostat
- 2 C

Connector C
- L
- N
- Fuse 10A 240V

Connector D
- L
- N
- PE
- 4B
- 1A
- 2A
- On/off switch dashboard
- Power plug 230V ac

Burner connector
- T1 burner
- T2 burner
- Grounding
- Burner phase L

NTC sensor
- Connector female
- Connector male
Appendix C Troubleshooting

Listed below you will find a list with possible problems, their reasons and solutions. When you encounter problems not listed, you should contact your dealer. **Never try to solve problems on your own.**

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible reason</th>
<th>Possible solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Burner will not start</td>
<td>Oil supply interrupted</td>
<td>Bleed the oil filter</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Change contaminated filter element</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fill the oil tank</td>
</tr>
<tr>
<td></td>
<td>Power supply interrupted</td>
<td>Check the fuse on the circuit board (4-8A)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check the power supply</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check the max. thermostat at dashboard.</td>
</tr>
<tr>
<td>Burner stops</td>
<td></td>
<td>Reset burner (once)</td>
</tr>
<tr>
<td></td>
<td>Flame protection dirty (photo cell)</td>
<td>Clean glass of flame protection</td>
</tr>
<tr>
<td></td>
<td>Flame protection defect (photo cell)</td>
<td>Replace flame protection</td>
</tr>
<tr>
<td>Burner starts pulsing</td>
<td>Flue gas flow interrupted</td>
<td>Clear chimney opening</td>
</tr>
<tr>
<td></td>
<td>Boiler dirty</td>
<td>Clean boiler</td>
</tr>
<tr>
<td></td>
<td>Oil supply interrupted</td>
<td>See above</td>
</tr>
<tr>
<td></td>
<td>Nozzle defective</td>
<td>Replace nozzle</td>
</tr>
<tr>
<td>Burner shows error</td>
<td></td>
<td>Reset burner (once)</td>
</tr>
<tr>
<td></td>
<td>Low voltage</td>
<td>Check voltage level</td>
</tr>
<tr>
<td></td>
<td>Oil supply interrupted</td>
<td>See above</td>
</tr>
<tr>
<td>Boiler does not react</td>
<td>Wire in main connector has not been removed</td>
<td>Remove wire from main connector between 1 and 2</td>
</tr>
<tr>
<td>to thermostat</td>
<td>(room thermostat)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Boiler thermostat incorrectly adjusted</td>
<td>Adjust boiler thermostat</td>
</tr>
<tr>
<td></td>
<td>Battery of room thermostat flat</td>
<td>Replace battery</td>
</tr>
<tr>
<td>Water is not circulating</td>
<td>Pump couplings are closed</td>
<td>Open pump couplings</td>
</tr>
<tr>
<td></td>
<td>Pump not connected to electricity supply</td>
<td>Connect pump</td>
</tr>
<tr>
<td></td>
<td>Rotor of pump is stuck</td>
<td>Turn pump with your hand (see pump manual)</td>
</tr>
</tbody>
</table>

The boiler will reset automatically when the problem has disappeared. Action from the user is only required when the NTC-probe is incorrectly installed, the user needs to have the connection of the NTC-probe checked.
Appendix D Burnerparts
<table>
<thead>
<tr>
<th>Pos.</th>
<th>Partnumber</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>58-020</td>
<td>Oil pump</td>
</tr>
<tr>
<td>2</td>
<td>58-022</td>
<td>Coil pump Suntec</td>
</tr>
<tr>
<td>4</td>
<td>58-025</td>
<td>Coupling</td>
</tr>
<tr>
<td>5</td>
<td>58-026</td>
<td>not in our system</td>
</tr>
<tr>
<td>6</td>
<td>58-026</td>
<td>Oil hose 1/4&quot; 3/8&quot; for Compact burner</td>
</tr>
<tr>
<td>8</td>
<td>58-028</td>
<td>Burner cap Compact</td>
</tr>
<tr>
<td>9</td>
<td>58-029</td>
<td>Burnermotor 75W Compact</td>
</tr>
<tr>
<td>10</td>
<td>58-031</td>
<td>Capacitor 5 uF Sime</td>
</tr>
<tr>
<td>11</td>
<td>58-032</td>
<td>Ignition transformator EBI Compact</td>
</tr>
<tr>
<td>12</td>
<td>58-033</td>
<td>Mounting Bracket</td>
</tr>
<tr>
<td>13</td>
<td>58-034</td>
<td>Burner control box</td>
</tr>
<tr>
<td>14</td>
<td>58-035</td>
<td>Flame monitor Ecoflame burner</td>
</tr>
<tr>
<td>15</td>
<td>58-036</td>
<td>Connection 7-pole female</td>
</tr>
<tr>
<td>16</td>
<td>58-037</td>
<td>Connector 7-pole male</td>
</tr>
<tr>
<td>17</td>
<td>58-038</td>
<td>Fan wheel</td>
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<tr>
<td>18</td>
<td>58-039</td>
<td>Air Flap Burner Compact</td>
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<tr>
<td>19</td>
<td>58-040</td>
<td>O-seal for burner Compact/Mounting flange</td>
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<td>20</td>
<td>58-041</td>
<td>Air Cabinet burner Compact</td>
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<tr>
<td>21</td>
<td>58-042</td>
<td>Ignition cable TC burner Compact</td>
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<td>22</td>
<td>58-043</td>
<td>Electrode block Ecoflam</td>
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<td>23</td>
<td>58-057</td>
<td>Flamm Top TC 88,9 x 85 Compact</td>
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<tr>
<td>24</td>
<td>58-048</td>
<td>Nozzle rod TC L-74 with nozzle support Danfoss FPHB 3 CompaCyt Burner</td>
</tr>
<tr>
<td>25</td>
<td>58-045</td>
<td>Nozzle rod holder support</td>
</tr>
<tr>
<td>26</td>
<td>58-046</td>
<td>Nozzle rod Danfoss FPHB 3</td>
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<tr>
<td>27</td>
<td>58-055</td>
<td>Stuwplate Compact 7</td>
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<td>29</td>
<td>58-049</td>
<td>Mounting flange Burner Compact</td>
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<td>30</td>
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<td>Flange isolation Compact 7</td>
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<td>33</td>
<td>58-045</td>
<td>Nozzle rod holder support</td>
</tr>
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<td>34</td>
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<td>Seal Copper oil pipe complete</td>
</tr>
<tr>
<td>35</td>
<td>58-053</td>
<td>Copper oil pipe complete</td>
</tr>
</tbody>
</table>
Annex E EC declaration

EC declaration of conformity

We,

Kabola Heating Systems BV
Placotiweg 1 e
4131 NL Vianen (Utr.)
The Netherlands

declare entirely under our own responsibility that the product:

**Boiler burner Kabola HR – HRE 230 V version**

to which this declaration relates, conforms with the following standards:

**EN 303-1, EN 303-2, EN 304, EN 50081-1, EN 50082-1. EN 61010**

according to the provisions of directives

73/23/EEC,
89/336/EEC,
92/42/EEC,
amended by 93/68/EEC.

Vianen, 2017

[Signature]

A.A. van Soolingen,
Managing Director
Kabola Heating Systems BV
Appendix F CE declaration

Number E 4008

Gastec Certification B.V. hereby declares that the Heating boiler with forced draught burner, type

HR 300  HRE 300
HR 400  HRE 400
HR 500  HRE 500

made by Kabola Heating Systems B.V.,
in Oudewater, The Netherlands,

meets the essential requirements as described in the Directive on efficiency requirements (92/42/EEC).

PIN : 0063BQ3246
Report number: 176246
Appliance type : B23

Apeldoorn, 28 February 2007

Dr. M.L.D. van Rij,
General Manager.
Appendix G Guarantee

Guarantee conditions:
1. The scope of this guarantee is restricted to the obligations of Kabola Heating Systems B.V. described on the front page of this document. Secondary damages are specifically excluded.
2. The guarantee period for materials and/or construction defects in the construction of the boiler body is five years. For materials and/or other goods supplied by Kabola Heating Systems B.V., a guarantee period of one year applies.
3. If, during the guarantee period it appears that a material or construction defect in a part cannot be repaired, then the relevant part will be replaced free of charge, and if after replacement, it appears that operation can no longer be guaranteed, the entire appliance will be replaced. The above is exclusively at the discretion of Kabola Heating Systems B.V.
4. In the event of the repair of defective parts within the guarantee period, a new guarantee period of 1 year applies.
5. Investigation and repair work will usually be carried out by Kabola Heating Systems B.V. at the location stated by the purchaser.

Travel and accommodation costs are charged at all times, labour costs are to be borne by Kabola Heating Systems B.V.

If the boiler must be returned to the factory the transport costs are to be borne by the purchaser. Repaired boilers are delivered on an ex-factory basis. The costs of removing the boiler from the heating system and the installation of the boiler are to be borne by the purchaser.

6. A claim against the guarantee will not succeed in the event that:
   • the guarantee certificate has been incorrectly or insufficiently completed, or has been altered
   • No purchase receipt showing the date of purchase can be provided for this guarantee certificate.
   • The appliance has been inexpertly repaired, modified or installed.
   • The appliance has not been installed by a Kabola Heating Systems B.V. dealer or by a Kabola Heating Systems B.V. approved installation contractor.
7. In the event of faults please contact the supplier of your Kabola heating appliance. When doing so, please give your name, address, telephone number, type and serial number of your heating appliance.